

D

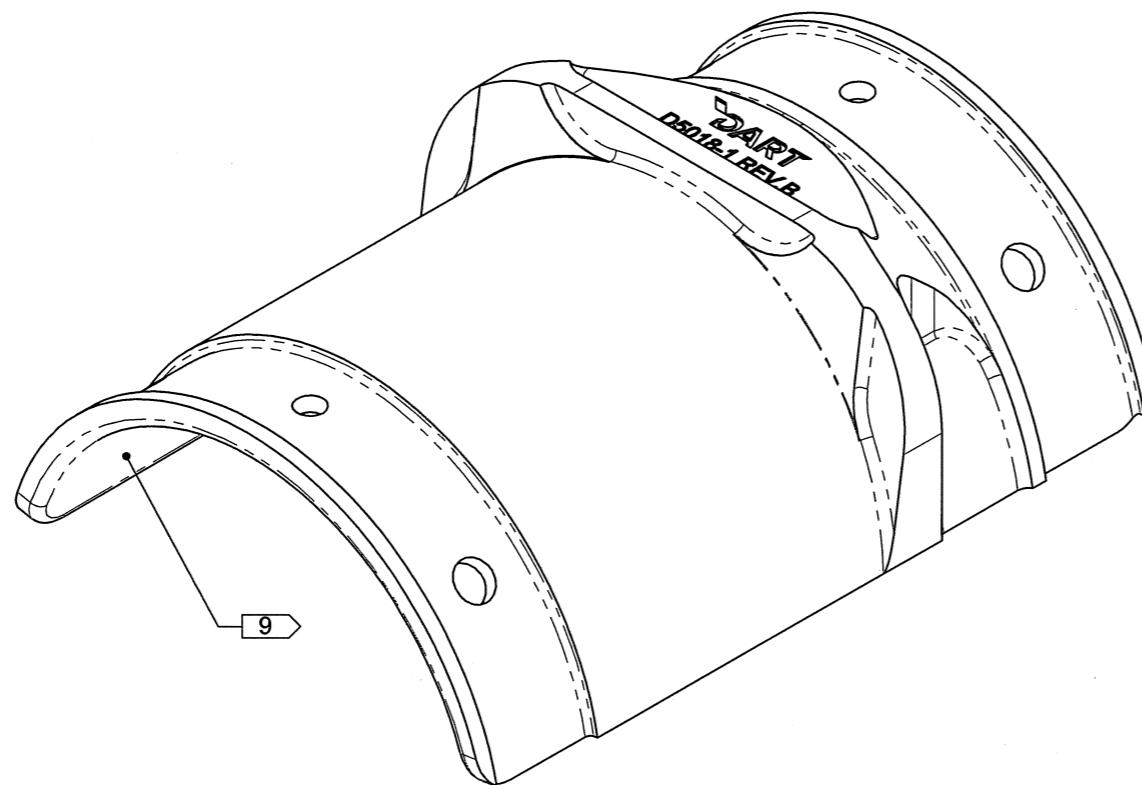
D

C

C

B

B

D5018-1 SUPPORT, 214 AFTRELEASED  
2019-09-30  
ECN 1A-826 9/

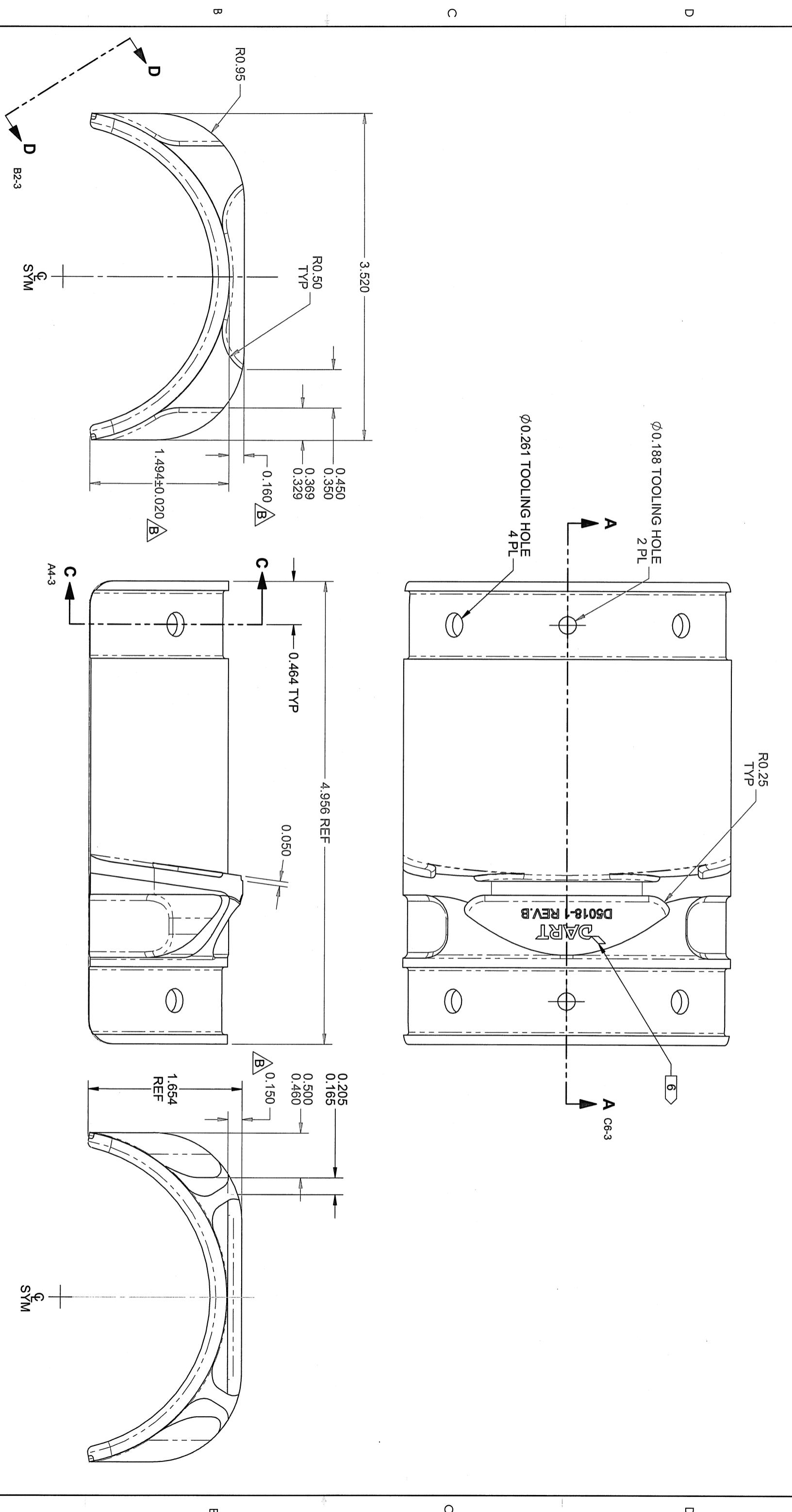
NOTES:

- 1) MATERIAL: MAKE FROM D5018-1TRN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: DART LOGO, PART NUMBER, AND REVISION IN THIS AREA WITH 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3
- 7) WEIGHT: 1.07 lbs
- 8) MACHINE INNER SURFACE PROFILE AND NON-DIMENSIONS FEATURES PER D5018-1-REV.B.STEP
- 9) FOR ENTIRE INNER CONCAVE SURFACE: ABRADE SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK (OR EQUIV.). APPLY 0.03" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF SUPPORT. ALLOW TO CURE FOR 24 HOURS.



APPROVED

|            |   |   |          |
|------------|---|---|----------|
| B          | CHG INNER SURFACE PROFILE, 3M 2216 NOW 0.030 THICK, RMV SECTION B-B, RE-DIM FOR EASE OF MFR | CP  | 19.07.12 |
| A          | NEW ISSUE   | CP  | 13.11.28 |
| REV.       | DESCRIPTION   |   |          |
| DESIGN     | CP  | DART AEROSPACE LTD  |          |
| DRAWN      | CP  | HAWKESBURY, ONTARIO, CANADA   |          |
| CHECKED    | MW  | DRAWING NO.   |          |
| MFG. APPR. | RQ  | D5018   |          |
| APPROVED   | NO  | REV. B  |          |
| DE APPR.   | CP 9/   | SHEET 1 OF 4  |          |
| DATE       | 19.07.12  | SCALE   |          |
|            |   | NTS   |          |
|            |   | COPYRIGHT © 2013 BY DART AEROSPACE LTD  |          |
|            |   | THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |          |



RELEASED  
2019-09-30  
*pf*

APPROVED

|  |          |  |              |
|--|----------|--|--------------|
| DESIGN   | CP       | HAWKESBURY, ONTARIO, CANADA            |              |
| DRAWN  | CP       |  |              |
| CHECKED  | MW       | DRAWING NO.                            |              |
| MFG. APPR.   | RQ       | D5018                                  | SHEET 2 OF 4 |
| APPROVED   | NO       | TITLE                                  | SCALE        |
| DE APPR.   | CP       | SUPPORT, 214 AFT                       | NTS          |
| DATE   | 19.07.12 | COPYRIGHT © 2013 BY DART AEROSPACE LTD |              |
| <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> |          |  |              |

